





NORDIC STUDDED HETAYOUGEUTY TRUCK CHAINS



OCC ANADA



Use Spider Tensioner #0218 Avoid tire chains slipping or loosening by using a spider tensioner.



What to Look for in Premium Studded Truck Chains

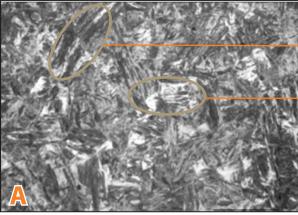
The microstructure of a link of studded cross chain can give us a great deal of information about its quality. This information can confirm if there are any heat treating issues or material flaws. Consistency is important and indicates a stronger, longer wearing alloy.

A consistent "martensitic structure" will show finer structures with smaller/shorter needles and less white areas. (see pictures A & B below)

When trying to gauge the strength of a studded chain you may also look at the hardness values. The chart below is a comparative hardness test provided by an independant lab... any values over 5.1 are classified as the case depth or carburization thickness. Find the distance from the surface hardness to the last figure above 5.1 to determine the case depth.

Inconsistent Core Microstructure

EUROPEAN COMPETITOR'S 8MM STUDDED

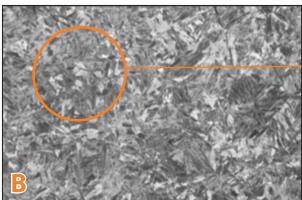


Long needles

Large, white carbide areas

Deepest Case Depth 0.5MM

Consistent Core Microstructure



Smaller, white carbide areas, shorter needles

HARDNESS TEST REPORT

DISTANCE FROM SURFACE MM (INCH)	A EUROPEAN COMPETITOR 8MM STUDDED	B NORDIC 8MM STUDDED
0.05	6.8	6.8
0.10	6.4	6.9
0.15	6.4	6.5
0.20	6.1	6.4
0.25 (0.010")	5.9	6.2
0.30	5.6	6.3
0.35	5.7	6.2
0.40	5.7	5.9
0.45	5.2	5.8
0.50 (0.020")	4.7	5.6
0.55	-	5.0
0.60	-	5.0
0.65	-	4.8
1.00 (0.042")	4.5	4.5
CORE	4.3 4.4	

Nordic Studded Chains have deeper case hardening and more consistent core microstructure than the competition providing you with the

strongest, most durable studded product on the market.



lbove: Toca-up of our No.

Close-up of our Nordic 8mm studs after 500 kms of use on a loaded tandem-trailer logging truck .





10mm, 11mm, 13mm and 16mm cross patterns.
Best for aggressive off-road applications.
Hardened alloy steel throughout for maximum life.
Continuous pattern provides excellent traction in all directions for studs to dig into terrain.
Smooth, comfortable ride on solid surfaces.



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	BASE PART#	AVAILABLE MATERIAL SIZES	FULL PART #	WEIGHT/PR	ADJUSTER
Z	2915NSG	10mm (3/8")	2915NSG-10	134Kg (295lbs)	0294
	29121130	11mm (7/16")	2915NSG-11	147Kg (324lbs)	0294
٩	2924NSG	11mm (7/16")	2924NSG-11	141Kg (311lbs)	
	2927NSG	11mm (7/16")	2927NSG-11	152Kg (336lbs)	
	292/1130	13mm (1/2")	2927NSG-13	211Kg (465lbs)	
	2933NSG	11mm (7/16")	2933NSG-11	164Kg (361lbs)	
		13mm (1/2")	2933NSG-13	229Kg (504lbs)	
	2936NSG	13mm (1/2")	2936NSG-13	264Kg (583lbs)	0296
		11mm (7/16")	2945NSG-11	194Kg (427lbs)	
	2945NSG	13mm (1/2")	2945NSG-13	269Kg (594lbs)	
		16mm (5/8")	2945NSG-16	343Kg (757lbs)	
	2957NSG	16mm (5/8")	2957NSG-16	428Kg (944 lbs)	
	2972NSG	16mm (5/8")	2972NSG-16	468Kg (1032lbs)	

ACCESSORIES

LINK AND SHACKLE ADJUSTER

We also highly recommend the use of tire chain adjusters for securing your chains on the tires as tight as possible.

Doing so will greatly prolong the life of your chains!

0294/0296/0298



Chain tightening tool (Type A) **2507**

NORDIC NON STUDDED NETLINK - DOUBLE DIAMOND

14mm, 16mm, 18mm, 19mm cross patterns. Hardened alloy steel construction for maximum Life. Double diamond pattern forms a "net" over the tire providing excellent coverage and continual traction. NO STUDS for less aggressive applications.

TIRE SIZE	AVAILABLE MATERIAL SIZES PART #		WEIGHT/PR
23.5X25	14mm (9/16")	NLN235-14	320Kg (706lbs)
25.5825	16mm (5/8")	NLN235-16	347Kg (764lbs)
26 5 42 5	16mm (5/8")	NLN265-16	415Kg (916lbs)
26.5X25	18mm (3/4")	NLN265-18	830Kg (1830lbs)
20 FV2F	16mm (5/8")	NLN295-16	439Kg (967lbs)
29.5X25	18mm (3/4")	NLN295-18	666Kg (1469lbs)
25/65 22	16mm (5/8")	NLN3565-16	611Kg (1347lbs)
35/65-33	19mm (3/4")	NLN3565-19	813Kg (1792lbs)





ACCESSORIES



2506HD



Chain tightening tool





NORDIC STUDDED NETLINK - DOUBLE DIAMOND

14mm, 16mm, 18mm, 20mm studded cross patterns. Alloy steel construction for maximum life. Double diamond pattern forms a "net" over the tire, providing excellent coverage and continual contact with ground surface. Aggressive traction for harsh conditions.

TIRE SIZE	AVAILABLE MATERIAL SIZES	PART #	WEIGHT/PR
1800X25	16mm (5/8")	NLS180-16	387Kg (845lbs)
205X25	14mm (9/16")	NLS205-14	345Kg (761lbs)
23.5X25	18mm (3/4")	NLS235-18	512Kg (1129lbs)
26 5725	16mm (5/8")	NLS265-16	464Kg (1023lbs)
26.5X25	18mm (3/4")	NLS265-18	584Kg (1287lbs)
	16mm (5/8")	NLS295-16	617Kg (1360lbs)
29.5X25	18mm (3/4")	NLS295-18	844Kg (1806lbs)
	20mm (13/16")	NLS295-20	858Kg (1892lbs)
2700X49 20mm (13/16")		NLS2700-20	1434Kg (3128lbs)
3300X51	20 mm (13/16")	NLS3300-20	1832Kg (4039lbs)
3600X51	20mm (13/16")	NLS3600-20	2046Kg (4510lbs)











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ACCESSORIES



2506HD



Chain tightening tool





NORDIC STUDDED NETLINK - DOUBLE DIAMOND

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26.5X25	18mm (3/4")	NLS265-18	584Kg (1287lbs)
	16mm (5/8")	NLS295-16	617Kg (1360lbs)
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2700X49 20mm (13/16")		NLS2700-20	1434Kg (3128lbs)
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3600X51 20mm (13/16")		NLS3600-20	2046Kg (4510lbs)













NORDIC U-GRIP DOUBLE DIAMOND NETLINK TOP MOUNT

19mm U-Grip cross patterns. Case hardened alloy steel construction for maximum life.

Top-mount U-Grip studs for increased traction.

Double diamond pattern forms a "net" over the tire providing excellent coverage on the tire surface.

NORDIC TOP MOUNT U-GRIP













Chain tightening tool (Type A) 2507





NORDIC STUDDED DOUBLE DIAMOND NETLINK

16mm, 18mm, 20mm studded cross patterns. Hardened alloy steel construction for maximum life. Double diamond pattern forms a "net" over the tire providing excellent coverage and continual contact with ground surface. Aggressive traction for harsh conditions.

TIRE SIZES	PART #	MATERIAL SIZES	WEIGHT
22.1,26	NLS231-16	16mm (5/8")	405Kg (849lbs)
23.1x26	NLS231-18	18mm (3/4")	499Kg (1100lbs)
24 5,22	NLS245-16	16mm (5/8")	463Kg (1020lbs)
24.5x32	NLS245-18	18mm (3/4")	584Kg (1287lbs)
30.5x32	NLS305-18	18mm (3/4")	662Kg (1460lbs)
	NLS305-20	20mm (13/16")	900Kg (1984lbs)
25 5422	NLS355-18	18mm (3/4")	844Kg (1860lbs)
35.5x32	NLS355-20	20mm (13/16")	900Kg (1984lbs)
73x44x32	NLS730-18	18mm (3/4")	763Kg (1682lbs)











NORDIC STUDDED TRIPLE DIAMOND NETLINK

16mm, 18mm, 20mm studded cross patterns. Hardened alloy steel construction for maximum life. In a triple diamond pattern forms a "net" over the tire providing maximum coverage and continual contact with ground surface. Aggressive traction for harsh conditions.

TIRE SIZES	PART#	MATERIAL SIZES	WEIGHT
30.5x32	NLTS305-18	18mm (3/4")	878KG (1936lbs)
30.3X32	NLTS305-20	20mm (13/16")	882Kg (1944lbs)
35.5x32	NLTS355-18	18mm (3/4")	967Kg (2131lbs)
	NLTS355-20	20mm (13/16")	1108Kg (2442lbs)
	NLTS730-16	16mm (5/8")	724Kg (1596lbs)
73x44x32	NLTS730-18	18mm (3/4")	980Kg (2160lbs)
	NLTS730-20	20mm (13/16")	1111Kg (2449lbs)









NORDIC U-GRIP DOUBLE DIAMOND NETLINK

16mm, 18mm, 20mm U-Grip cross patterns. Hardened alloy steel construction for maximum life. Double diamond pattern forms a "net" over the tire providing excellent coverage and continual contact with ground surface. U-Grip design provides aggressive traction as well as chain stability on the tire (less possibility of chain rolling or twisting.)

TIRE SIZES	PART # MATERIAL SIZES WEIG		WEIGHT
23.1x26	NLU231-16	16mm (5/8")	390Kg (860lbs)
30.5x32	NLU305-18	18mm (3/4")	676Kg (1490lbs)
	NLU305-20	20mm (13/16")	769Kg (1696lbs)
25 5-22	NLU355-18	18mm (3/4")	859Kg (1894lbs)
35.5x32	NLU355-20	20mm (13/16")	913Kg (2013lbs)
73x44x32	NLU730-18	18mm (3/4")	777Kg (1712lbs)

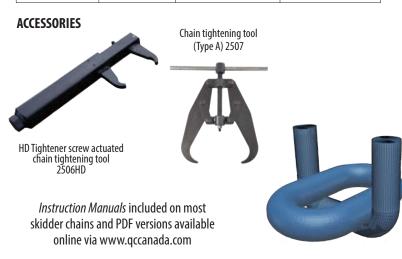




NORDIC U-GRIP TRIPLE DIAMOND NETLINK

16mm and 20mm U-Grip cross patterns. Hardened alloy steel construction for maximum life. Triple diamond pattern forms a "net" over the tire providing maximum coverage and continual contact with ground surface. U-Grip design provides aggressive traction as well as chain stability on the tire (less possibility of chain rolling or twisting.)

TIRE SIZES	PART #	MATERIAL SIZES	WEIGHT
35.5x32	NLTU355-20	20mm (13/16")	1265Kg (2789lbs)
73x44x32	NLTU730-16	16mm (13/16")	785Kg (1731lbs)





NORDIC TOP MOUNT U-GRIP FORWARDER CHAIN

U-grip studs help stabilize the chain on the tire to prevent rolling/ twisting, and provides the ultimate in aggressive traction for the harshest conditions. Triple diamond configuration forms a wide "net" over the tire, providing the best coverage/ tire protection and continual contact with the ground. Carburizing heat treatment allows for a tool hard surface and a softer core for flexibility. No need to cut out patterns during the life of the chain and minimal adjustments required. Draw chain allows for easy tightening.



NORDIC FULLY FLOATING MULTI-RING

The Nordic fully floating multi ring provides aggressive traction and durability. All rings are fully floating, permitting the rings to self-clean. The number of grouser lugs provided ensures un-matched traction in any terrain.

NORDIC tire chains engineered in Canada

- Extremely aggressively in deep snow or mud.
- Self cleaning.
- Larger material size for greater strength and durability.



GROUSER DIMENSIONS **OUTER** RING **PITCH** DIAMETER Н Т W MAIN RING 38mm 280mm 25mm 64mm 76mm SECONDARY RING 28mm 180mm 19mm 50mm 50mm

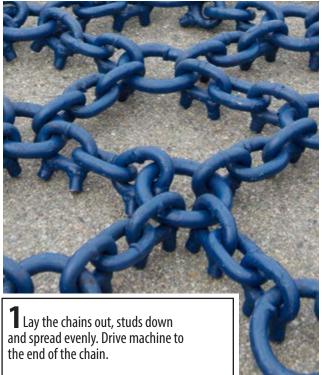
NORDIC Tire Chains

TIRE SIZES	PART #	PART # MATERIAL SIZES	
30.5X32	RAFT305-25	25mm (13/16")	1001Kg (2206lbs)
35.5x32	RAFT355-25	25mm (13/16")	1116Kg (2462lbs)
73x44x32	RAFT730-25	25mm (13/16")	1117Kg (2464lbs)

ACCESSORIES

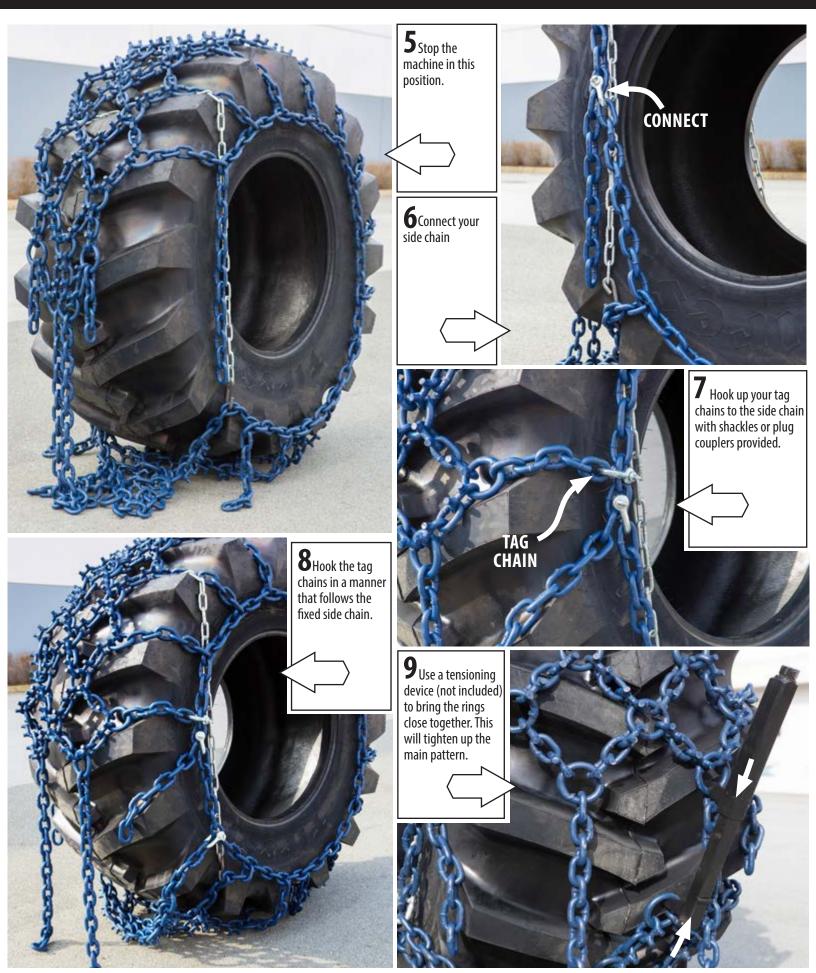














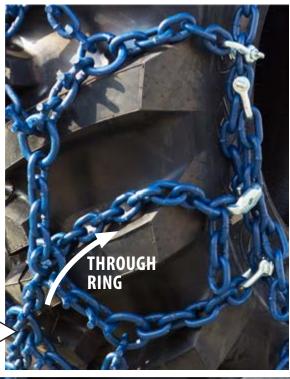
10A

If you can, couple the chain together ring to ring with either a shackle or plug coupler provided.



10B

If you can't connect ring to ring, pull your tail chain through the ring and connect to the side chain.







Last step is to cut your side chain or tie it back so it doesn't flail. Also, if you connected your main pattern ring to ring, cut the tails completely off. (Remove installation chain/rope)

11

Tighten your side chain. Use the tensioning device (not included) to tighten. You will be able to remove a lot of slop in the bottom of the chain just by tightening one link per side.

13

Move the skidder forward and backward numerous times to ensure the chain is fully seated. Refer back to Steps 10 -12 if the chains need further tightening.



PRODUCTS SUPPLIED



OPTIONAL TOOLS RECOMMENDED FOR INSTALLATION



GROUNDMAX



LESS DOWN TIME

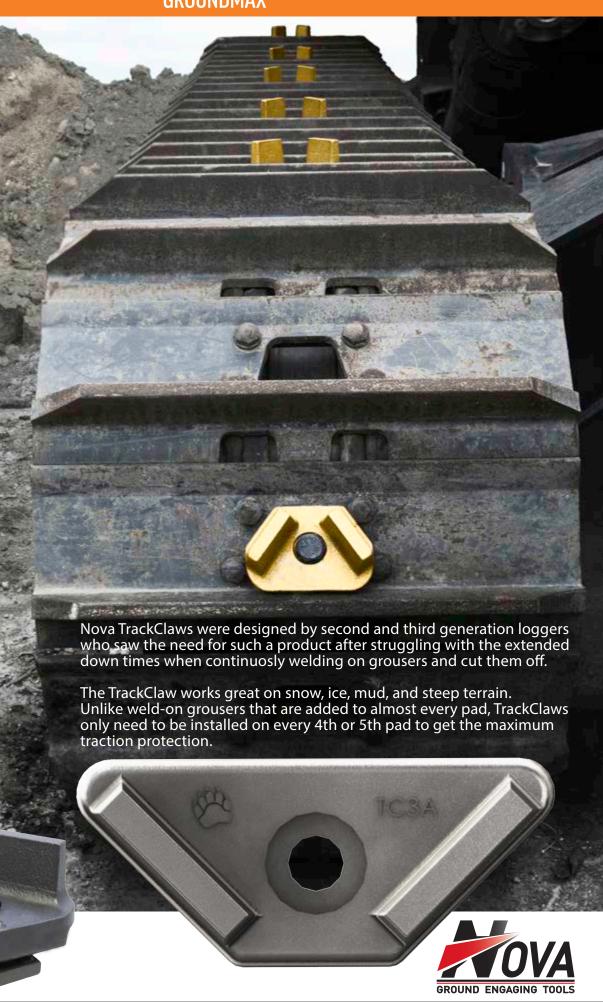
No need to pull equipment off the job for your welder.
Simply bolt on the TrackClaws onsite with a ratchet and socket.
Easily install and remove to cross roads.

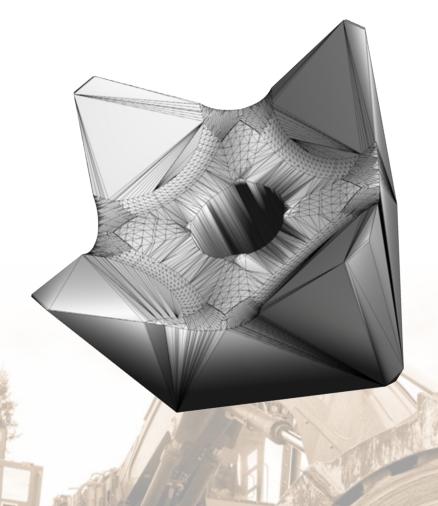
SAVE MONEY

TrackClaws are very cost effective way to add quick traction to your machinery in the field. Made from hardened steel to provide a durability. TrackClaws can be reused many times.

SAFETY

TrackClaws reduce slippage which can lead to overturned equipment or other worksite accidents. TrackClaws unique design improves traction consideably and reduces lateral sliding.





SAW TEETH



HARDENED HEAT TREATED ALLOY STEEL | EASY TO SHARPEN | DURABLE | ECONOMICAL

Nova saw teeth are made with high grade hardened, heat-treated alloy steel. The tips can also be sharpened on the blade reducing downtime. A dependable alternative to OEM products. Nova saw teeth have been carefully designed to offer quality at affordable prices.

PART #	TOOTH TYPE	TOOTH KERF	SHANK DIAMETER	SHANK LENGTH	BOLT DIAMETER	BOLT TORQUE SETTINGS
GET Q10233T	No Shank	2 5/16" / 58.7mm	No Shank	No Shank	1"	300 ft/lbs
GET-Q10103T	No Shank	2" / 50.8mm	No Shank	No Shank	3/4"	200 ft/lbs

BOLT for: GET-Q10233T

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PART #	TYPE
GET-122844A450	Hex Bolt









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